



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T102103
Job Sheet 169326



Part No: RB T102103

Job Qty: 1 ea

Part Name: Dehydrator Tail Rotor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/7/17

Job Tracking No:

Due Date: 12/29/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: MNG Jet Havacilik A.?. (CMNGJ01)

Atatürk Hava Liman? Özel Hangarlar Bölgesi, Besoyal Mah. İnönü Cad. N0:10 Kat 1 Sefaköy,
Küçükçekmece İstanbul, , 34295 Turkey ph:9.02E+11

Note: IPP Rev A 17.10.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/28/17	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	2 pcs		12/29/17	0.00	0.67	Small Fab-3		MLL
120	QC	2 pcs		12/29/17	0.00	0.00	QC5		38
130	Packaging	2 pcs		12/29/17	0.00	0.00	Packaging3-1	GA	98 JAN 17 2018
140	QC21-FG	2 Ea		12/29/17	0.00	0.00	QC21		MLL

Part Op 110 - Assemble as per DWG. Sheet 1
Descriptions:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MS27215-2 5009371	21	1	0	0
	MS29561-210 5001637	21	124	0	0
	RB T102103-3 5023707	21	0	0	0
	RB T102103-5 5023890	21	0	0	0
	RB T102103-7 5007183	21	0	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

S032487



Dehydrator Tail Rotor

PART NO:
Original Serial #: S032487
RB T102103

Operation:
Change No:

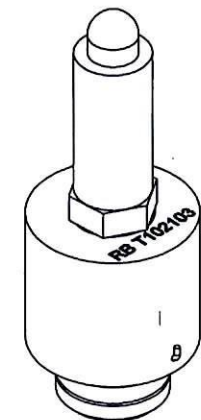
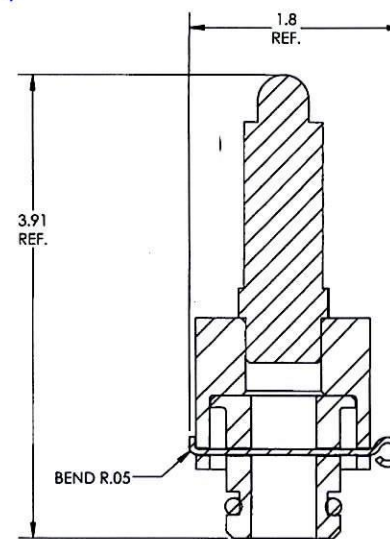
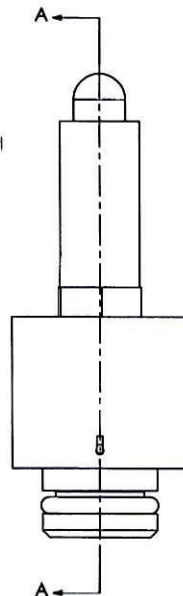
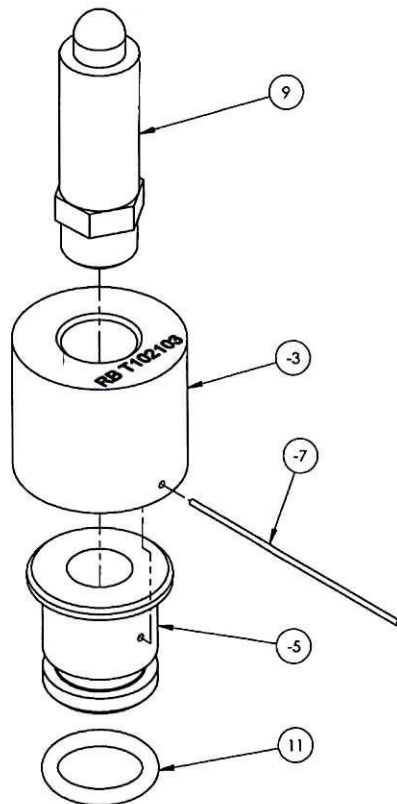
Start up Operation
01/16/18
Job No: 169326

Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
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www.dartaerospace.com

ITEM #	QTY	PART #	TITLE	PG
-3	1	RB T102103-3	ADAPTER	2
-5	1	RB T102103-5	RETAINER	3
-7	1	RB T102103-7	PIN .050" OD. x 2-1/2" LG.	4
9	1	MS27215-2	PLUG DEHYDRATOR	-
11	1	MS29561-210	O-RING 1.012" OD x 0.135" THK	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-	REDRAWN FROM TATTERED ORIGINAL DRAWING	-	11/1/2012	RJC	SE
A	-3 CH'D NOTE WAS FINE DIAMOND OR STRAIGHT KNURL THIS SURFACE IS MEDIUM DIAMOND OR STRAIGHT KNURL THIS SURFACE	-	3/11/2014	DPD	GE
1	-3 ADDED BOTH SIDES TO CHAMFER	15-0156	7/1/2015	SM	JAG
C	ADD SHEET 4 FOR -7, TEMPLATE UPDATED, REMOVE GD&T COCENTRICITY TOLERANCE ON -5, REMOVE LIMIT TOLERANCE FOR 0.088"/0.081" HOLE ON -5, ADD 2 PL. ON RADIUS .015"/.005" ON -3 & -5	17-709	17.10.16	VM	WM

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WITHOUT NOTICE
WORK ORDER
NO. ~~169324~~ 115
1712-08



- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

RB T102103 DEHYDRATOR TAIL ROTOR

DART AEROSPACE			
Hawkebury, Ontario, Canada			
TITLE DEHYDRATOR TAIL ROTOR			
DWG NO. RB T102103			
DESIGN BY:	VM 10/16/2017	JOCK 1.005	FRACTIONS 2 1/8
DRAWN BY:	VM 10/26/2017	JOCK 1.005	ANGLES 81°
CHECKED:	SAC 10/27/2017	JOCK 1.005	SURFACES = 12
MFG. APPR:	DP 10/30/2017	JOCK 1.005	1. DIMENSIONS ARE IN INCHES
APPROVED:	WM 10/31/2017	JOCK 1.005	2. INTERPRET DIM AND TOL PER
DATE:	10/26/2017	JOCK 1.005	ASME Y14.3M-2009
SCALE:	NTS	WEIGHT:	N/A
		SHEET 1 OF 4	
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